

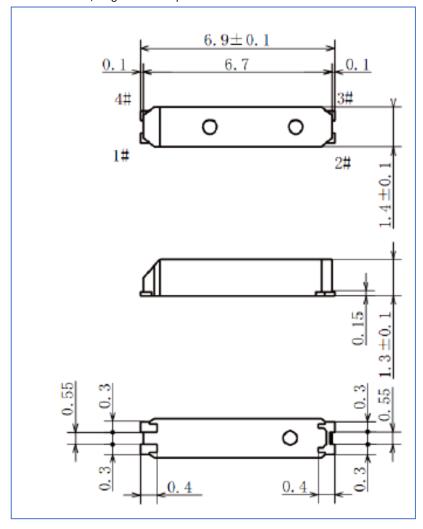
Engineering/Process Change Notice

ECN/PCN No.: 3448

For Manufacturer					
The state of the s		Abracon Part Number / Part Series:	⊠Series		
32.768kHz SMD Crystal		ABS13	☐Part Number		
Affected Revision:	New Revision:	Application	□Safety		
K	L		⊠Non-Safety		

Prior to Change:

- 1. ROHS Statement
 - a. RoHS/Ro HS II compliant. Pb in high temperature solder (exempt 7(a) per RoHS II 2011/65/EU Annex)
- 2. Electrical performance
 - a. Frequency Coefficient (ß):
 - i. Min = -0.040 ppm/T^2
 - ii. Typ = -0.034 ppm/T^2
 - iii. $Max = -0.028 ppm/T^2$
- 3. Mechanical Dimensions (millimeters)
 - a. Side view; height dimension = 1.3 ± 0.1 mm MAX
 - b. Side view; lead/pad height dimension = 0.15 mm
 - c. Bottom view; lead/pad width dimension = 0.3 mm
 - d. Bottom view; lead/pad length dimension = 0.4 mm
 - e. Bottom view; length between pad #2 & #3 = 0.55 mm

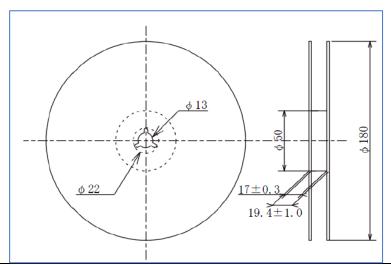


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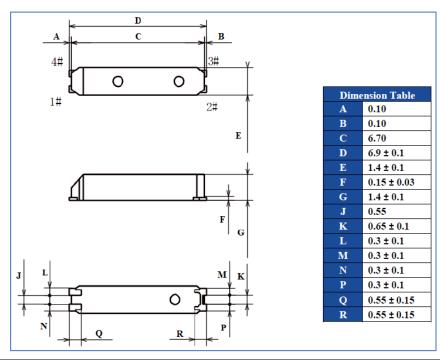
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- 4. Reel Packaging Dimensions (millimeters)
 - a. Top view; inner radial dimension = 13
 - b. Side view; outer radial dimension = Ø 180
 - c. Side view; inner radial dimension = Ø 50
 - d. Side view; outer height dimension = $19.4 \pm 1.0 \text{ mm}$
 - e. Side view; inner height dimension = 17 ± 0.3 mm



After Change:

- 1. ROHS Statement
 - a. RoHS/RoHS II compliant. Pb in high temperature solder (exempt 7(a) per 2015/863/EU Annex)
- 2. Electrical performance
 - a. Frequency Coefficient (ß):
 - i. Typ = $-0.035\pm0.01 \text{ ppm/}^{\circ}\text{C}^{2}$
- 3. Mechanical Dimensions (millimeters)
 - a. Side view; height dimension = 1.4 ± 0.1 mm MAX (increase)
 - b. Side view; lead/pad height dimension = 0.15 ± 0.03 mm (increase)
 - c. Bottom view; lead/pad width dimension = 0.3 ± 0.1 mm (increase)
 - d. Bottom view; lead/pad length dimension = 0.55 ± 0.15 mm (increase)
 - e. Bottom view; length between pad #2 & #3 = 0.65 ± 0.1 mm (increase)

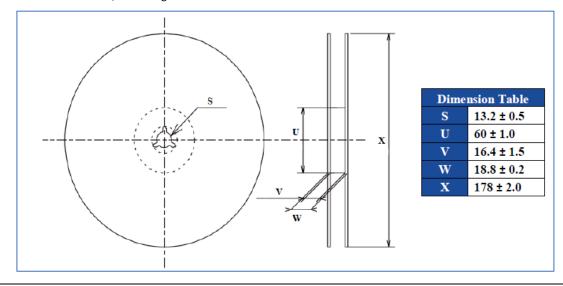


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- 4. Reel Packaging Dimensions (millimeters)
 - a. Top view; inner radial dimension = 13.2 ± 0.5
 - b. Side view; outer radial dimension = \emptyset 178 \pm 2.0
 - c. Side view; inner radial dimension = \emptyset 60 ± 1.0
 - d. Side view; outer height dimension = 18.8 ± 0.2 mm
 - e. Side view; inner height dimension = 16.4 ± 1.5mm



Cause/Reason(s) for Change:

Company Name:

Customer Remarks:

- 1. Standard review and upgrade of product series.
- 2. ROHS compliance statement updated.
- 3. Due to raw material availability, part size/dimension adjustments were implemented along with reel packaging size/adjustments.

Effective Date: Additional Remarks:							
Change Plan	9/12/2019	N/A					
Change Declara These changes de		ectrical performance of this se	eries. The mechanical din	nension changes of the part slightly increased			
Issued Date: 9/12/2019	J .			Issued Department: Engineering			
Approval: Syed Raza Engineering VP		Approval: Reuben Quintanilla Quality Manager		Approval: Ying Huang Purchasing Director			
		For Abrac	con EOL only				
Last Time Buy (if applicable): N/A		Alternate Part Number / Part Series: N/A					
Additional App N/A	roval:	Additional Approval: N/A		Additional Approval: N/A			
		Customer Appr	oval (If Applicable)				
Qualification St	tatus:	**					
\square Approved							
☐ Not accepted							
Note: It is consid	dered approved if there is n	o feedback from customer 1	month after ECN/PCN is	released			
Customer Part Number:			Customer Project:				

Representative Signature:

Company Representative:

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